

Projectile Types & Applications

The projectile cleans by being compressed against the internal surface of the hose, tube or pipe. This pressure is achieved as the projectile is approximately 20% to 30% larger than the internal diameter of the hose, tube or pipe. For instance, a 2" (50mm) projectile is recommended for a 1-1/2" (38mm) hose.

Individual circumstances may require a smaller or larger projectile. If the projectile is too large it will not leave the nozzle, and if it is too small it will not clean effectively. The enormous variety in the types of couplings available today could also mean in some circumstances that the recommended size is inappropriate. When cleaning assemblies, a reduction in projectile size may be appropriate, as all recommendations are based on the most commonly used coupling sizes.

All Ultra Clean projectiles are made from virgin materials with a specific cell structure and density. This ensures a quality product that is capable of achieving most ISO-4406-99 and ISO-4405 cleanliness levels when our assembly procedures are followed. Ultra Clean never uses rebonded, scrap or recycled materials in our Ultra Clean Projectile offerings like some other manufacturers.

Ultra Clean

Universal application for use with hose, tube, pipe and assemblies. Removes fine particles of loose contamination and can also be used for product purging.



Tube

For use with all types of tubing or pipes - and strongly recommended for stainless steel - with mild to medium amounts of contamination, surface rust or scale build-up. Removes mandrel lubricants, grease and oil after the bending process.



Abrasive

For use with tubes or pipes to loosen mild to medium amounts of contamination, surface rust or scale build-up.

Always follow-up with an Ultra Clean projectile to clear away loosened contaminants and verify cleanliness.

Can be used multiple times.



Ultra-Scrub

For use on straight lengths of tube or pipe to loosen medium to high amounts of contamination, surface rust or scale build-up.

Always follow-up with an Ultra Clean projectile to clear away loosened contaminants and verify cleanliness.

Can be used multiple times.



Ultra Clean 100mm-150mm

Ultra Clean Projectiles 100mm and larger are provided with a laminated backer to prevent air permeation. The laminated backer should be loaded into the nozzle last so that the air is pushing against it.



Bulk Projectiles

Ultra Clean Technologies also offers Ultra Clean & Tube style projectiles packaged in bulk quantities. The bulk projectile program complements the Bench Mount Launchers for use in a production type atmosphere.

Tube Sizing Chart - Nominal Inch

OD X WALL	NOZZLE	ULTRA CLEAN PROJECTILE	ABRASIVE PROJECTILE	TUBE PROJECTILE
1/8" X .030"	UC-T03	UC04	--	--
1/4" X .035"	UC-T06	UC10	UC-A07	UC06-TUBE
1/4" X .049"	UC-T06	UC08	UC-A07	UC06-TUBE
1/4" X .065"	UC-T06	UC07	--	UC06-TUBE
5/16" X .035"	UC-T08	UC12	UC-A10	UC07-TUBE
3/8" X .035"-.049"	UC-T10	UC14	UC-A12	UC10-TUBE
3/8" X .065"	UC-T10	UC12	UC-A10	UC08-TUBE
1/2" X .035"	UC-J13/T13	UC16	UC-A16	UC14-TUBE
1/2" X .049"	UC-J13/T13	UC16	UC-A16	UC12-TUBE
1/2" X .065"	UC-J13/T13	UC16	UC-A14	UC12-TUBE
1/2" X .083"	UC-J13/T13	UC14	UC-A12	UC12-TUBE
5/8" X .049"	UC-J16/T16	UC22	UC-A20	UC16-TUBE
5/8" X .065"	UC-J16/T16	UC20	UC-A18	UC16-TUBE
5/8" X .083"	UC-J16/T16	UC20	UC-A18	UC14-TUBE
3/4" X .049"-.065"	UC-J19/T19	UC26	UC-A24	UC20-TUBE
3/4" X .095"	UC-J19/T19	UC22	UC-A20	UC18-TUBE
7/8" X .049"	UC-J25/T22	UC33	UC-A30	UC26-TUBE
7/8" X .065"	UC-J25/T22	UC30	UC-A28	UC22-TUBE
7/8" X .095"	UC-H16	UC28	UC-A26	UC22-TUBE
1" X .065"	UC-J32/T25	UC33	UC-A30	UC28-TUBE
1" X .083"-.095"	UC-J32/T25	UC33	UC-A30	UC26-TUBE
1" X .120"	UC-J32/T25	UC30	UC-A28	UC26-TUBE
1-1/4" X .065"	UC-T32	UC40	UC-A40	UC33-TUBE
1-1/4" X .083"	UC-T32	UC40	UC-A36	UC33-TUBE
1-1/4" X .095"	UC-T32	UC40	UC-A36	UC33-TUBE
1-1/4" X .109"	UC-T32	UC36	UC-A36	UC33-TUBE
1-1/4" X .120"	UC-T32	UC36	UC-A33	UC33-TUBE
1-1/2" X .065"-.120"	UC-J38/T38	UC50	UC-A45	UC40-TUBE
1-1/2" X .134"-.148"	UC-J38/T38	UC45	UC-A40	UC40-TUBE
2" X .065"-.120"	UC-J50/T50	UC60	UC-A55	UC50-TUBE
2" X .134"-.188"	UC-J50/T50	UC55	UC-A50	UC50-TUBE

Tubing must be deburred prior to firing projectiles. Depending on the type of contamination present in the tube, abrasive projectiles may be used to remove rust and scale. Always use an Ultra Clean projectile after the use of an abrasive projectile. Tube projectiles should be used to remove mandrel lubricants, grease and oil. If the operator is unsure which type or size projectile to use, please call us for technical assistance.

Recommended Sizing Chart Metric Tubing

OD X WALL	NOZZLE	CLEAN PROJ.	PROJ.		OD X WALL	NOZZLE	CLEAN PROJ.	PROJ.	
		UC	ABR.	TUBE			UC	ABR.	TUBE
3 X .5	UC-T03	UC04	--	--	20 X 2.5	UC-20X3.0	UC24	UC-A20	UC18-TUBE
3 X .7	UC-T03	UC03	--	--	20 X 3.0	UC-20X3.0	UC22	UC-A20	UC18-TUBE
6 X 1.0	UC-6X1.5	UC07	UC-A06	UC06-TUBE	22 X 1.0	UC-22X2.0	UC30	UC-A28	UC26-TUBE
6 X 1.5	UC-6X1.5	UC07	UC-A06	--	22 X 1.5	UC-22X2.0	UC30	UC-A28	UC26-TUBE
8 X 1.0	UC-8X1.5	UC10	UC-A07	UC07-TUBE	22 X 2.0	UC-22X2.0	UC30	UC-A28	UC26-TUBE
8 X 1.5	UC-8X1.5	UC10	UC-A07	UC07-TUBE	25 X 2.0	UC-25X3.0	UC33	UC-A30	UC28-TUBE
10 X 1.0	UC-10X1.5	UC14	UC-A12	UC12-TUBE	25 X 2.5	UC-25X3.0	UC30	UC-A28	UC26-TUBE
10 X 1.5	UC-10X1.5	UC14	UC-A12	UC12-TUBE	25 X 3.0	UC-25X3.0	UC30	UC-A28	UC26-TUBE
12 X 1.0	UC-12X2.0	UC16	UC-A14	UC14-TUBE	28 X 2.0	UC-28X2.5	UC36	UC-A33	UC33-TUBE
12 X 1.5	UC-12X2.0	UC16	UC-A14	UC14-TUBE	28 X 2.5	UC-28X2.5	UC36	UC-A33	UC30-TUBE
12 X 2.0	UC-12X2.0	UC14	UC-A12	UC12-TUBE	30 X 2.0	UC-30X4.0	UC36	UC-A33	UC33-TUBE
14 X 1.0	UC-14X2.0	UC18	UC-A16	UC16-TUBE	30 X 2.5	UC-30X4.0	UC36	UC-A33	UC30-TUBE
14 X 1.5	UC-14X2.0	UC16	UC-A14	UC14-TUBE	30 X 3.0	UC-30X4.0	UC36	UC-A33	UC30-TUBE
14 X 2.0	UC-14X2.0	UC16	UC-A14	UC14-TUBE	30 X 4.0	UC-30X4.0	UC36	UC-A33	UC30-TUBE
15 X 1.0	UC-15X2.0	UC20	UC-A18	UC16-TUBE	35 X 2.0	UC-35X3.0	UC45	UC-A40	UC40-TUBE
15 X 1.5	UC-15X2.0	UC18	UC-A16	UC16-TUBE	35 X 3.0	UC-35X3.0	UC40	UC-A36	UC36-TUBE
15 X 2.0	UC-15X2.0	UC16	UC-A14	UC14-TUBE	35 X 4.0	UC-H25	UC40	UC-A36	UC33-TUBE
16 X 1.0	UC-16X2.5	UC22	UC-A20	UC18-TUBE	35 X 5.0	UC-H25	UC36	UC-A33	UC30-TUBE
16 X 1.5	UC-16X2.5	UC20	UC-A18	UC16-TUBE	38 X 2.5	UC-38X5.0	UC50	UC-A45	UC40-TUBE
16 X 2.0	UC-16X2.5	UC18	UC-A16	UC16-TUBE	38 X 3.0	UC-38X5.0	UC50	UC-A45	UC40-TUBE
16 X 2.5	UC-16X2.5	UC16	UC-A14	UC14-TUBE	38 X 4.0	UC-38X5.0	UC45	UC-A40	UC40-TUBE
18 X 1.0	UC-18X2.5	UC24	UC-A22	UC20-TUBE	38 X 5.0	UC-38X5.0	UC40	UC-A36	UC36-TUBE
18 X 1.5	UC-18X2.5	UC24	UC-A20	UC18-TUBE	42 X 2.0	UC-42X3.0	UC55	UC-A50	UC50-TUBE
18 X 2.0	UC-18X2.5	UC22	UC-A20	UC18-TUBE	42 X 3.0	UC-42X3.0	UC50	UC-A50	UC45-TUBE
18 X 2.5	UC-18X2.5	UC20	UC-A18	UC16-TUBE	50 X 3.0	UC-50X6.0	UC60	UC-A55	UC55-TUBE
20 X 1.5	UC-20X3.0	UC26	UC-A24	UC22-TUBE	50 X 5.0	UC-50X6.0	UC55	UC-A55	UC50-TUBE
20 X 2.0	UC-20X3.0	UC24	UC-A22	UC20-TUBE	50 X 6.0	UC-50X6.0	UC55	UC-A50	UC50-TUBE

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Fluid Flushing or Projectile Cleaning? *The Pros and Cons*

Fluid Flushing:

Pros:

- Capable of achieving ISO 4406 & 4405 Cleanliness levels if procedures are followed and the system is properly maintained.

Cons:

- Initial investment is costly
- Time consuming to hook up and unhook assemblies from the flush tank
- Cycle time of solvent flush has to be so many seconds or minutes depending on hose size and length.
- The hose has to have the solvent removed after the flushing operation which takes time and energy.
- Cost to purchase the solvent and dispose of used solvent can be costly.
- Maintenance on flushing system and changing of filters.
- Health hazards to employees who do the flushing job.
- Space for the equipment.
- Can only be used in a cleaning cell.

Projectile Cleaning:

Pros:

- Inexpensive initial investment.
- 10 to 15 seconds total cleaning time per assembly.
- Capable of achieving ISO-4406 & 4405 cleanliness levels.
- Can be used in a cleaning cell or at the job site.
- No chemicals or hazardous waste to dispose of.
- No employee health issues.

Cons:

- A projectile can be left inside of a hose or tube if a UC-PVS is not incorporated into the launching system.