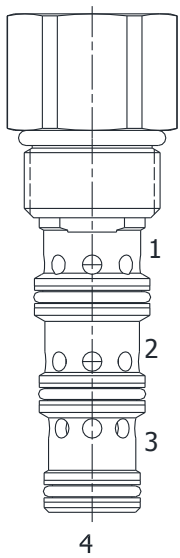


**HG-PDO PILOTED DIRECTIONAL VALVE, 2 WAY NORMALLY OPEN**



**DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, 2 way normally open piloted directional valve.

**OPERATION**

The HG-PDO in neutral (un-piloted), allows flow between (2) and (3) bi-directionally.

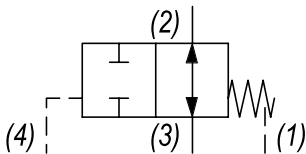
The spring chamber is constantly vented at (1). On attainment of a predetermined pressure at (4), the cartridge blocks flow from (2) to (3).

Note: that the backpressure value at (1) must be added to the selected pressure setting to determine pilot pressure necessary to shift valve to second position.

**FEATURES**

- Hardened parts for long life.
- Industry common cavity

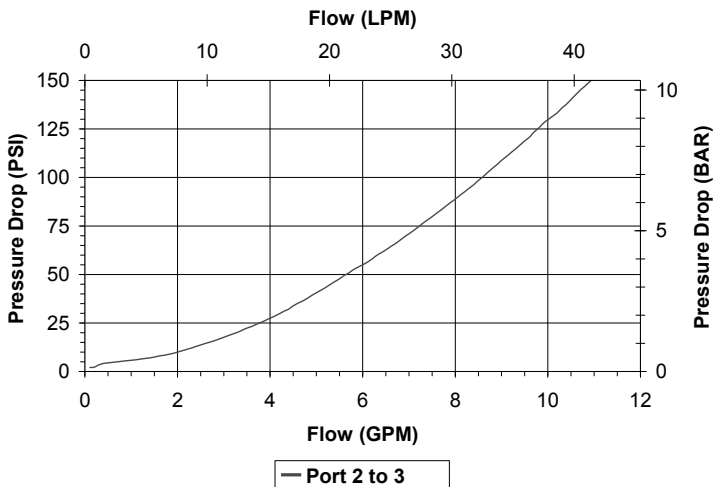
**HYDRAULIC SYMBOL**



.030 to .060 diameter orifice recommended beneath port (4).

**PERFORMANCE**

Actual Test Data (Cartridge Only)



**VALVE SPECIFICATIONS**

Nominal Flow	10 GPM (38 LTR/M)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.62 lbs (.28 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	40 ft-lbs (40.6 Nm)
Cavity	DELTA 4W
Cavity Form Tool (Finishing)	40500002
Seal Kit	21191214

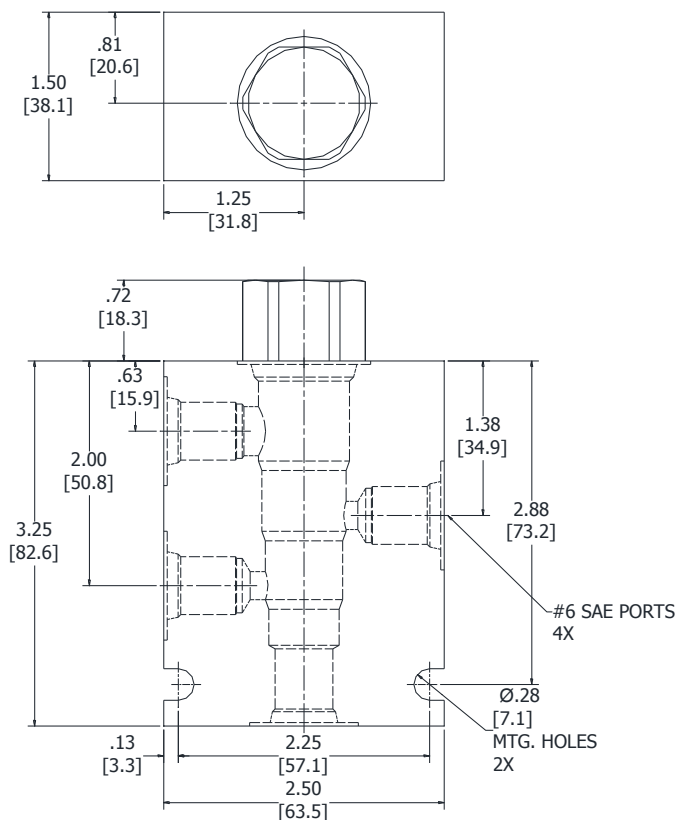
**WARNING:** the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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*Body Weight: .99 lbs (.45 kg)*

## ORDERING INFORMATION

HG-PDO –

Buna Standard	<b>00</b>
Viton Standard	<b>V0</b>

<b>Blank</b>	Without Body
<b>N</b>	1/4" NPTF Ports
<b>S</b>	#6 SAE Ports

## PRESSURE SETTINGS

<b>0040</b>	40 PSI
<b>0080</b>	80 PSI
<b>0160</b>	160 PSI