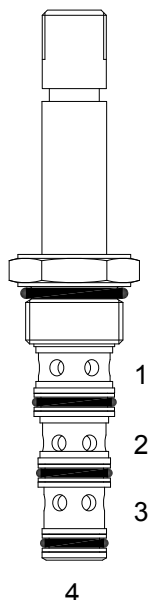


## PQ-S4D DIRECT ACTING SPOOL, 4 WAY 2 POSITION, CRISS CROSS



### DESCRIPTION

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 2 position, criss cross, bottom flow spool valve.

### OPERATION

When de-energized the PQ-S4D allows flow from (3) to (2), and from (4) to (1). When energized the valve allows flow from (1) to (2) and from (4) to (3).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### FEATURES

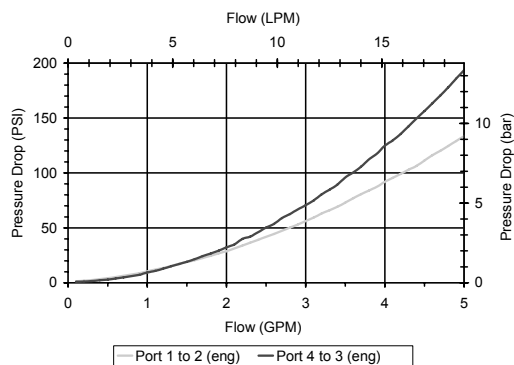
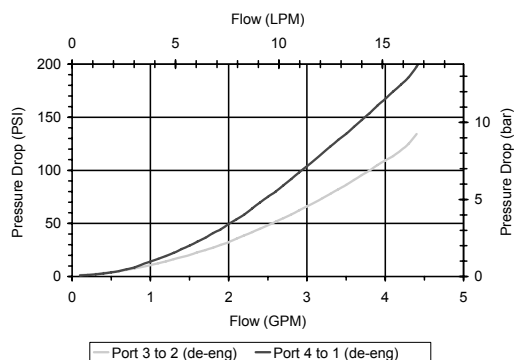
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.



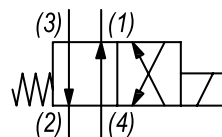
*Modes of shift operation to 3 GPM, Consult Factory.*

### PERFORMANCE

Actual Test Data (Cartridge Only)



### HYDRAULIC SYMBOL



### VALVE SPECIFICATIONS

Nominal Flow	2.5 GPM (9.5 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.24 lbs (.11 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Tools Kit (form tool, reamer, tap)	40500029
Seal Kit	21191108

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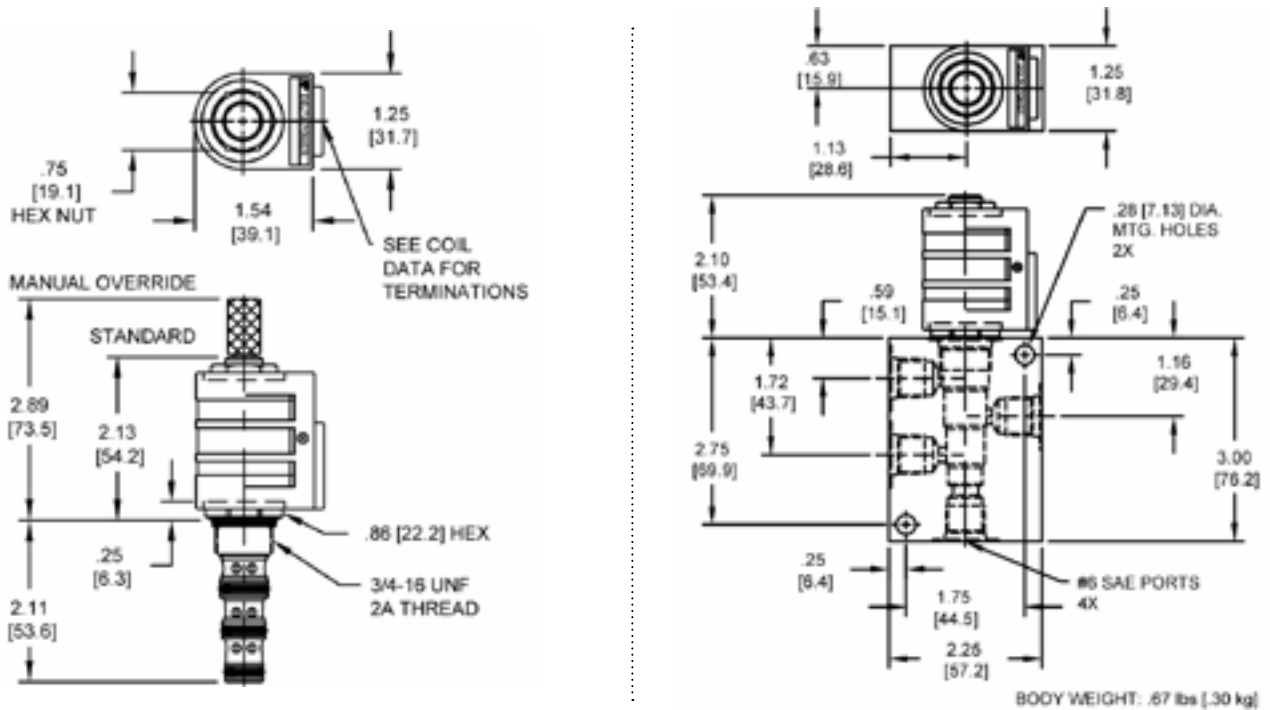


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**DIMENSIONS**



**ORDERING INFORMATION**

Approximate Coil Weight: .42 lbs (.19 kg)

**PQ-S4D**

**OPTIONS**

- Buna Standard **00**
- Viton Standard **V0**
- Buna, Override, Detent **0M**
- Viton, Override, Detent **VM**
- Buna, Override, Nondetent **B1**
- Buna, Override, Nondetent **V1**

**BODIES**

- Blank** Without Body
- N** 1/4 NPTF Ports
- S** #6 SAE Ports

**VOLTAGE**

- 06** 6 VDC
- 12** 12 VDC
- 24** 24 VDC
- 36** 36 VDC
- 48** 48 VDC
- 25** 24 VAC
- 11** 120 VAC
- 22** 220 VAC
- 44** 440 VAC

**“P” COIL TERMINATION**  
(All DC Except as Noted)

- DL** Double Lead
- DT** Deutsch on Leads DT04-2P
- ML** Metri-Pack on Leads
- PL** Packard on Leads
- WL** Weatherpack on Leads

- SS** Single Spade
- DS** Double Spade
- HC** DIN 43650 (Hirschmann) - (AC&DC)
- CL** Conduit Lead - (AC Only)
- DI** Deutsch - Integral DT04-2P

**IMMERSION PROOF “D” TYPE**

- IA** “I” Coil AMP Superseal - Integral
- ID** “I” Coil Deutsch - Integral DT04-2P
- IJ** “I” Coil AMP Jr. Timer - Integral
- IM** “I” Coil Metri-Pack - Integral

W 26 / 2019

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